RANDY J. MIKULA

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EDUCATION/HONOURS

1975	B.Sc. in Chemistry, (Magna Cum Laude) University of Saskatchewan
1976	Honours Certificate (High Honours) University of Saskatchewan
1981	Ph.D. in Chemistry, University of British Columbia
2003	Elected as a Fellow of the Canadian Institute of Chemistry
2013	Alberta Science and Technology (ASTech) Award winner for Innovation in Oil Sands
	Research

WORK HISTORY

1976 to 80 - Teaching Assistant at University of British Columbia Chemistry Department.

1981 – Research Associate/PhD pending at UBC's TRIUMF Cyclotron (6mo).

1981 – Joined CANMET's Coal Research Centre in Clover Bar (Edmonton) as a junior research scientist studying coal processing and low rank coal upgrading.

1983 – Promoted to research scientist 2, expanding research areas to heavy oil emulsions and oil sands extraction and tailings behaviour.

1987 – Section head for the Extraction and Tailings research activity, expanding research activity to emphasize properties of oil sands tailings.

1989 – Promoted to team leader, responsible for a research team and budget (3 people).

1990 – Promoted to research scientist 3(4).

1995 - Grew the research team program to include 10 people and approximately \$1M.

1999 - Promoted to research scientist 5 with continued research team responsibilities.

2000 to 2011 - Team Leader/Manager of the Extraction and Tailings team, leading the Natural Resources Canada research effort in oil sands tailings management and extraction fundamentals. Expanded the Extraction and Tailings team to 16 people and a >\$2M budget.

2012 – Started Kalium Research Inc., a company devoted to mitigating the environmental impact of oilsands development.

AREAS OF EXPERIENCE

Randy Mikula is the former team lead of the Canadian federal government's department of Natural Resources research effort on oil sands tailings, located at the CanmetENERGY laboratory in Devon, Alberta. With over 25 years in oil sands research, spanning the development of more efficient extraction processes, to more recently focusing on mitigating the environmental impact of oil sands development, Dr. Mikula led one of the key activities in the 130 person CanmetENERGY oil sands research facility.

Projects have included fundamental scientific support for pilot and commercial scale demonstrations of a wide variety of dry stackable tailings processes designed to dewater fluid fine tailings from surface mined oil sands operations. These include the gypsum consolidated tailings (CT) process as well as understanding the process aids required for optimization of dewatering performance in thin lift, rim ditch, and centrifugation processes. This research involves investigation of the fundamental chemistry of the additive-clay interactions, including CT formation mechanisms, optimizing dewatering rates by controlling the morphology of flocculated structures and the optimization of release or recycle water quality by control of the tailings treatment process. In 1998, Dr. Mikula led the technical program for a 20 ton per hour

demonstration of Canadian hot water extraction technology for the recovery of bitumen from Utah's Asphalt ridge tar sands. This program was the beginning of a serious investigation of centrifugation as a dry stackable tailings option for the Athabasca oil sands tailings, a technology that is currently being commercialized by Syncrude.

The link between tailings management and extraction recycle water means that Dr. Mikula also has significant experience in oil sands extraction. He has worked on oil sands extraction process chemistry for the slurry tank, hydrotransport, Clark, OSLO, Bitmin, and other novel extraction processes, one of which was patented and briefly commercially implemented by Suncor.

Dr. Mikula's expertise in microscopy and fine particle characterization is widely recognized and has resulted in significant technical contributions to a variety of research projects outside of his extensive expertise in oil sands and heavy oil. He has served at various times on the executive of the local and national sections of the Microscopical Society of Canada and is currently treasurer of the Alberta section, president for the national society, and served as scientific chair for the 2007 MSC conference. In 2003, Randy was elected as a Fellow of the Canadian Institute of Chemistry, and he is currently principal scientist at Kalium Research, a new company devoted to responsible development of Canada's oil sands resource.

PUBLICATIONS

- Over 60 Refereed papers and conference proceedings 10 Book contributions 4 Patents
- Over 300 Divisional/Client Reports

CAREER HIGHLIGHTS

Dr. Mikula established CANMET's Advanced Separation Technologies Laboratory as the centre for oil sands tailings research. As the lead scientist in oil sands tailings, Dr. Mikula is frequently consulted by Suncor, Syncrude, Shell, and CNRL on all aspects of oil sands tailings fundamentals. His work on mature fine tailings and the consolidated tailings process helped to solve a major oil sands environmental liability. Definition of a solution to the problem of accumulation of fine tailings is the major factor in the environmentally responsible development of the oil sands in Alberta. More recently Dr. Mikula has led the technical development of centrifugation technology for the treatment of oil sands tailings. In conjunction with Syncrude, Dr. Mikula has also been extensively involved in research programs in thin lift and rim ditch technologies. All of these technologies rely on the use of flocculants to treat the tailings and build on much of the fundamentals established in the Fine tailings fundamentals consortium. Dr. Mikula was the technical chairman of the FTFC in 1991, helping the transition from a fundamental focus to a more practical development of tailings management options emphasis.

The research program led by Dr. Mikula in emulsions technology established CANMET's reputation as a centre of excellence for extraction fundamentals research and has led to involvement in every major oil sands development project in the last 10 years. A highlight of the activity was quantification of the relationship between extraction process chemistry and tailings behaviour. Six commercially available oil sands extraction processes were evaluated (participants in the program included Suncor, Imperial, OSLO, Syncrude, Geosol, and Shell), and the extraction recoveries weighed against benefits in tailings behaviour. This allowed for comparison of long term environmental reclamation for a variety of extraction processes.

Dr. Mikula's expertise in microscopy and fine particle characterization is widely recognized and has resulted in significant technical contributions to a variety of research projects outside of his nominal expertise in oil sands and heavy oil. Examples include contributions to research into lead exposure in the inner city, co-supervision of a Ph.D. thesis in sol-gel synthesis of metal sulphides (University of Alberta department of mining and mineral engineering), and co-supervision of a Ph.D. thesis on stabilization of hazardous wastes in cement. The microscopy facility he established almost 15 years ago remains the focal point for the research programs in emulsions and tailings that he oversees.

Dr. Mikula is consulted extensively on a variety of oilsands issues related to tailings management and extraction processes. He is often invited as a speaker in public, industry, and academic forums, and has given invited talks to many oil sands industry technical meetings and workshop. A highlight in the many invited talks was in 2007 when Dr. Mikula made a presentation on oil sands tailings technology to Members of Parliament as part of the Bacon and Eggheads lecture series.

MAJOR ACHIEVEMENTS

1. Acted as the 1991 technical chairman of the Fine Tailings Fundamentals Consortium, (a \$5M/year, fiveyear research collaboration between CANMET, Environment Canada, NRC, ARC, AOSTRA, OSLO, Syncrude, and Suncor). Dr. Mikula helped to change the direction of the research from an academic orientation to a program focussed on development of technologically sound solutions to the accumulation of oil sands fine tailings. At the same time, he established CWRC's reputation and expertise in the field of oil sands tailings. This consortium formed the basis of the current CONRAD (Canadian Oilsands Network for Research and Development) group which coordinates research activities in the industry. Dr. Mikula's reputation in oil sands extraction and tailings makes him a key member of the technical advisory groups in the Extraction and Tailings, and Environmental CONRAD working groups.

- 2. Dr. Mikula was instrumental in the commercialization of the Consolidated Tailings (CT) process at Suncor. Dr. Mikula's research on the role of water chemistry in controlling tailings clay behaviour and the resulting impact on the recycle water system were critical to the progression of the Consolidated Tailings project from the laboratory scale to full scale. The CT process has subsequently been adopted by Syncrude to dispose of their accumulated inventory of fine tailings and it forms a key part of the tailings handling strategy at the Shell/BHP Muskeg River oil sands development. Dr. Mikula continues to be consulted frequently by Suncor on all aspects of CT implementation. Shell and Syncrude also rely on his opinion and research results in implementation of similar tailings handling strategies at their operations. The availability of a technically sound and commercially viable tailings reclamation option played a large role in further development of the oil sands resource. Since 1998, Dr. Mikula has led the technical effort to establish centrifugation as a viable tailings treatment alternative in surface mined oil sands. Since 2005, commercialization of this technology has been led by Syncrude, with full scale commercial implementation scheduled for 2015.
- 3. The emulsions research program developed by Dr. Mikula has established CANMET as a centre of excellence in oil field emulsions research. Along with an extensive in house research effort, collaborations were established with other research organizations in emulsions fundamentals. The collaboration established in 1990 with the Saskatchewan Research Council's emulsions group continues to be active, most recently with a joint project on emulsion technology with a consortium of companies from PTAC (Petroleum Technology Advisory Committee). In addition, joint projects established with PRI (the Petroleum Recovery Institute) contributed to the international reputation of CWRC. Dr. Mikula's contributions to PRI's emulsion fundamentals training course were presented in China, Trinidad, and Venuezula.
- 4. The novel demulsification process used at the Underground Test Facility (UTF, formerly operated by AOSTRA) was demonstrated by Dr. Mikula's research work. Although the principles behind the process are not new, Dr. Mikula recognized that, under the right circumstances, the process might be commercially viable. His fundamental understanding and the small scale demonstration which he undertook led to the piloting and ultimate full-scale demonstration of the process. The process involves separation of the emulsion at temperatures greater than 200°C and pressures around 300 psi. Under these conditions the hydrocarbon product is removed as the heavy phase, in contrast to conventional separation methods where the hydrocarbon is floated above the water component. This process was successfully developed to commercial scale at the UTF. Expertise developed by Dr. Mikula will have applications with future SAGD (steam assisted gravity drainage) exploitation of the oil sands where fluids are brought to the surface in a similar temperature and pressure regime.
- 5. Dr. Mikula's expertise in both extraction and tailings (since they are linked via a common process water) has positioned Natural Resources Canada and CWRC at the centre of new extraction and tailings handling technology development being undertaken by the oil sands industry. These include new low-temperature extraction processes and tailings handling options which promise to significantly reduce greenhouse gas emissions. Suncor has implemented a low-temperature extraction process with slurry tank conditioning and it is proposed to be a part of Shell's new Muskeg River Mine. The fundamental understanding of this process developed through Dr. Mikula's work contributed to the confidence with which the industry has adopted this new technology.

LIST A: PUBLICATIONS

- 1) Jean, Y.C., Brewer, J.H. Fleming, D.G., Garner, D.M., **Mikula, R.J.**, Vaz, L.C., and Walker, "Reactivity of Mu Atoms in Aqueous Solution", Chem Phys Letts, 57, 293-297, 1978.
- 2) **Mikula, R.J.**, Garner, D.M., Fleming, D.G., Marshall, G.M., and Brewer, J.H., "Muonium Formation in Gases", Hyperfine Interactions, 6, 379-383, 1979.
- 3) Fleming, D.G., Garner, D.M., Brewer, J.H., and **Mikula, R.J.**, "Reaction Dynamics of the Mu Atom Using Surface μ + in the Gash Phase", Hyperfine Interactions 6, 405-408, 1979.
- 4) Fleming, D.G., **Mikula, R.J.**, and Garner, D.M., "Muonium Spin Exchange on Low Pressure Gases: Mu + O2 and Mu + NO", J Chem Phys, 73, (6), 2751-2759, 1980.
- 5) Suzuki, T., **Mikula, R.J.**, Garner, D.M., Fleming, D.G., Measday, D.F., "Muon Capture in Oxides Using the Lifetime Method", Chem Phys Letts, 95B, (2), 202-206, 1980.
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- 7) **Mikula, R.J.**, Garner, D.M., and Fleming, D.G., "Temperature Dependence of Munonium Reaction Rates in the Gas Phase", Hyperfine Interactions, 8, 337-346, 1981.
- 8) **Mikula, R.J.**, Garner, D.M., and Fleming, D.G., "μ + Thermalization and Muonium Formation in Noble Gases, Hyperfine Interactions, 8, 307-314, 1981.
- 9) **Mikula, R.J.**, Garner, D.M., and Fleming, D.G., "A Temperature Dependent Study of the Spin Exchange Reactions of Muonium with O2 and NO in the Range 295 to 478K", J Chem Phys, 75, (11), 5362-5367, 1981.
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- 12) Mikhail, M.W. and Mikula, R.J., "A Mobile Plant for Fine Coal Cleaning", CIM Bulletin, 41-43, May 1984.
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- 14) **Mikula, R.J.**, "Relaxation and Formation Processes of the Muon and Muonium in the Gas Phase", Ph.D. Thesis, University of British Columbia, Vancourver, 227 pgs, 1981, reprinted in 1985.
- 15) Salama, A.I.A., Mikhail, M.W., and Mikula, R.J., "Coal Preparation Process Control", CIM Bulletin, 59-64, September 1985
- 16) Garner, D.M., Fleming, D.G. and **Mikula, R.J.**, "Kinetics of the Mu + H2 and Mu + D2 Reactions from 610 to9 850 K", Chemical Physics Letters, 121, (1,2), 80-88, 1985.

- 17) **Mikula, R.J.**, and Mikhail, M.W., "A Delta P Technique for the Prediction of Coal Oxidaiton", The International Journal of Caol Preparation, Vol. 5, 57,69, 1987.
- 18) **Mikula, R.J.**, "Application of X-ray Microanalysis to Tar Sands Emulsions", Colloids and Surfaces, Vol. 23, 267-271, 1987.
- 19) Mikula, R.J., "Chemical Characterization of an Oil/Water Emulsion Interface via Electron Microscope Observation of a Frozen Hydrated Sample", Colloids and Surfaces, Vol. 23, 267-271, 1987.
- 20) Friesen, W.I. and **Mikula, R.J.**, "Fractal Dimension of Coal Particles", J. Colloid and Surface Science, 120, 263-271, 1987.
- 21) Friesen, W.I. and **Mikula, R.J.**, "Mercury Porosimetry of Coals: Pore Volume Distribution and Compressibility", Fuel, 67, 1516-1520, 1988.
- 22) Mikhail, M.W. and **Mikula, R.J.**, "Development of an Automated Delta P Instrument and its Application to Mining, Handling and Preparation Problems", Coal Preparation, 6, 133-149, 1989.
- 23) Mikula, R.J., Munoz, V.A., and Lam, W.W., "Microscopic Characterization of Oil Sands Processing Emulsions", Fuel Science and Technology International, 7, (5-6), 727-749, 1989.
- 24) Axelson, D.E., **Mikula, R.J.**, and Potoczny, M., "Characterizaiton of Oil Sands Mineral Components and Clay-Organic Complexes", Fuel Science and Technology International, 7, (5-6), 659-673, 1989.
- 25) Mikula, R.J., Munoz, V.A., and Lam, W.W., "Correlations Between Oil Sands Minerals and Processing Characteristics", J Can Pet Tech, 28 (6), Nov.-Dec., 1989.
- 26) Stanic V., Etsell, T.H., Pierre, A.C., and Mikula, R.J., "Determination of Sulphur Compounds in the Sol-Gel Processing of GeS2 by Potentiometric Titration", Electrochimica Acta Journal, Vol. 43, No. 18, p. 2639-2647, 1998.
- 27) Stanic, V., Pierre, A.C., Etsell, T.H. and **Mikula, R.J.**, "Preparation of Tungsten Sulfides by Sol-Gel Processing", Journal of Non-Crystalline Solids, Vol. 220, No. 1, p. 58-62, 1997.
- 28) **Mikula, R.J.** and Parson, I.S., "Coal Dustiness: Characterization and Control", Coal Preparation, 1991, Vol. 9, p. 199-212.
- 29) Neuwirth, M., Mikula, R.J. and Hannak, P., "Comparative Studies of Metal Containment in Solidified Matrices by Scanning and Transmission Electron Microscopy", Environmental Aspects of Stabilization and Solidification and Solidification of Hazardous and Radioactive Wastes, ASTM STLP 1033, P.L. Côté and T.M. Gilliam, Eds., American Society for Testing and Materials, Philadelphia, 1989, p. 201-213.
- 30) Heimann, R.B., Conrad, D., Florence, L.Z., Neuwirth, M., Ivey, D.G., Mikula, R.J. and Lam, W.W., " Leaching of Simulated Heavy Metal Waste Stabilized/Solidified in Different Cement Matrices", Journal of Hazardous Materials, 31, (1992) 39-57.
- 31) Ogunsola, O.I. and **Mikula R.J.**," Thermal Upgrading Effect on the Spontaneous Combustion Characteristics of Western Canadian Low Rank Coals", Fuel: Vol. 71, 1992.
- 32) Ogunsola, O.I. and **Mikula R.J.**, "Application of Delta P Technique to Monitor Oxidation of Nigerian Coals", Energy Sources Journal, Vol. 14, 1992.

- 33) Ogunsola, O.I. and **Mikula R.J.**, "A study on the Spontaneous Combustion Characteristics of Nigerian Coals", Fuel 70: p. 258, 1991.
- 34) Lam, W.W., Tyerman W.J.R., Payette, C., **Mikula, R.J.,** and Sanford, E.C., "Physical Structure of the Primary Froth From Athabasca Sand Extraction: Cryogenic Sampling and Microscopic Observation of Pilot Plant Froths", Fuel Science and Technology International, Vol. 13, No. 4, p. 483-508, 1995.
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Conference Publications (International Conferences)

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- 66) V.A.Munoz & **R.J.Mikula**, "Microscale Morphology and MicroFluorescence of Oil Sands Extraction Froth from Poorly Processing Ores", Presented and Published at *Microscopy & Microanalysis 2002 Conference*, August 4-8, Quebec City
- 67) **R.J.Mikula**, V.A.Munoz & N.Wang, "Characterization of Bitumen properties using Microscopy and Near Infrared Spectroscopy: Processability of Oxidized or Degraded Ores", *Canadian International Petroleum Conference 2002*, Calgary
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LIST B: BOOKS (CHAPTERS AUTHORED)

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- 83) **Mikula, R.J.**, Kasperski, K.L., Burns, R.D. and MacKinnon, M.D., "The Nature and Fate of Oil Sands Tailings", Editor L.L. Schramm, Advances in Chemistry Series 251, American Chemical Society, 1996.
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- 85) **Mikula, R.J.,** "Cleaning Low-Rank Coal", In Topics of Special Interest, Coal Preparation, 5nd Edition, Editor J.W. Leonard, Chapter 14, p. 957-965, 1991.
- 86) **Mikula, R.J.** and Munoz, V.A., "Demulsifier characterization" in Surfactants: Fundamentals and Application in the Petroleum Industry, Editor L.L. Schramm, Cambridge University Press, 2000
- 87) **Mikula, R.J.** and Munoz, V.A., "Demulsifier characterization" in Surfactants: Fundamentals and Application in the Petroleum Industry, Editor L.L. Schramm, Cambridge University Press, 2000
- 88) Schramm, L.L., and **Mikula, R.J**., "Flotation of Oil Sands Bitumen" in "Foam Engineering: Fundamentals and Applications" edited by Paul Stevenson, Wiley, February 2012.
- 89) Mikula, R.J., Advances in Oilsands Tailings Handling: Building the Base for Reclamation", in Restoration and Reclamation of Boreal Ecosystems; Attaining Sustainable Development, edited by D.H. Vitt and J.H. Bhatti, Cambridge University Press, 2012.

90) **Mikula, R.J.,** "Trading Water for Oil, Tailings Management and Water Use In Surface Mined Oil Sands", in Heavy-oil and oil-sand petroleum systems in Alberta and beyond: AAPG Studies in Geology 64, edited by F. J. Hein, D. Leckie, S. Larter, and J. Suter, American Association of Petroleum Geologiests, 2012.

LIST C: PUBLISHED CONSORTIA REPORTS, REVIEWED AND EQUIVALENT TO REFEREED PUBLICATIONS

These are major reports and are referenced in the AOSTRA Library. The three contributions to the Fine Tailings Fundamental Consortium "Silver Bullet" are listed here. Dr. Mikula was the senior technical reviewer for these contributions. These could be considered to be equivalent to refereed conference proceedings and or book chapters.

- 91) Payette, C., Lam, W.W., Munoz, V.A., and **Mikula, R.J.**, "Characterization of Separated Sludge Solids by Electron Microscopy", Research Report, AOSTRA/Government/Industry Fine Tailings Fundamentals Consortium, September 1990.
- 92) **Mikula, R.J.**, Lam, W.W. and Munoz, V.A., "Sludge Structure Investigations: Part 1", Research Report, AOSTRA/Government/Industry Fine Tailings Fundamentals Consortium, September 1990.
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- 94) **Mikula, R. J.,** Hamza, H.A., Angle, C.W., Kan J., Munoz, V.A., Xu, Y. and Zrobok, R., Volume 1, Chapter 4, "Fundamental Properties of Fine Tails" in "Advances in Oil Sands Tailings Research", published by Alberta Department of Energy, Oil Sands and Research Division, ISBN 0-7732-1691-X, 1995.
- 95) **Mikula, R. J.** and Munoz, V.A., Volume 3, Chapter 2, "Fundamental Basis for Control of Fine Tailings Behaviour" in "Advances in Oil Sands Tailings Research", published by Alberta Department of Energy, Oil Sands and Research Division, ISBN 0-7732-1691-X, 1995.
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- 97) **Mikula, R.J.**, Lam, W.W., Payette, C.,, Munoz, V.A., MacConnachie, C.A., "Relating Morphology and Drying Behaviour of Oil Sands Sludges and Model Systems: Preliminary Report". Research Reports AOSTRA/Government/Industry Fine Tailings Fundamentals Consortium, December 1992.
- 98) **Mikula, R.J.**, Lam, W.W., Payette, C.,, Munoz, V.A., "Mineral and Organic Morphology of separated Sludge Fractions and Whole Sludges: Preliminary Report", Research Reports AOSTRA/Government/Industry Fine Tailings Fundamentals Consortium. Volume 1, December 1992.
- 99) Scoular, R.J., Kurucz, L., Verkoczy, B., Mikula, R.J., MacConnachie C.A., Payette, C. and Munoz, V.A., "Emulsions Research – Final Technical Report for April 1, 1990 – March 31, 1991", Saskatchewan Research Council, p. 110-186 C-91, March 1991.

LIST D: PUBLISHED CONFERENCE PROCEEDINGS (VARIABLE DEGREE OF REFEREEING)

100) **Mikula, R.J.**, Payette, C., Lam, W.W. and Munoz, V., "Correlated Optical and Electron Microscopy for Characterization of Coke and Catalyst", Electron Microscopy Society of America Annual Meeting, San Jose, August 4-9, 1991.

- 101) **Mikula, R.J.**, Lam, W.W. and Munoz, V. "Applications of Microscopy in the Oil Industry", Microscopical Society of Canada, Annual Meeting, Calgary, June 1991.
- 102) Mikula, R.J., Lam, W.W. and Munoz, V. "Correlation of Optical and Electron Microscopy for the Characterization of Carbonaceous Solids", 40th Canadian Chemical Engineering Conference, Halifax, July 1990.
- 103) **Mikula, R.J.**, Lam, W.W. and Munoz, V. "OM/SEM Correlations during Investigations of Coke Formation and Catalysts Deactivation", presented at the Colloid and Surface Science Lectures and Workshops, Kananaskis, April 1990.
- 104) **Mikula, R.J.**, Munoz, V.A. and Ogunsolo, O.I. " Low Rank Coal Properties and Thermal Upgrading Potential", Proceedings of the Western Canada Coal Geosciences Forum, p. 123, Edmonton, 1989.
- 105) Mikula, R.J., Payette, C., Munox, V. and Lam, W.W., "Microscopic Observation of Structure in Oil Sands Sludge" Paper No. CIM/AOSTRA 91-120, The Petroleum Society of CIM and AOSTRA 1991 Technical Conference, Banff, Alberta, 1991.
- 106) **Mikula R.J.**, Munox, V. and Lam, W.W., "Applications of Microscopy in the Oil Industry", 18th Microscopical Society of Canada Conference, Calgary, 1991.
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- 108) Ogunsola, O.I. and Mikula, R.J., "Spontaneous Combustion Characteristics of Thermally Upgraded Western Canadian low Rank Coals", Presented at the Canadian/Western States Sections Joint Technical meeting of the Combustion Institute, Banff, April 29 – May 2, 1990.
- 109) Lam, W.W., Payette, C., **Mikula, R.J.**, Munoz, V.A., and Tyerman, W.J.R., "Flotation of Athabasca Oil Sands Microscopical Determination of Structure of Bituminous Froth", Joint EMSA-MSC Meeting, August 16-21, Boston Proceedings of EMSA, MAS and MSC Joint Meetings, 1992.
- 110) **Mikula, R.J.**, Lam, W.W., Payette, C.,, Munoz, V.A., "Observation of Frozen Hydrated Oil Sands Fine Tailings Freezing Effects and Interparticle Forces", Joint EMSA-MSC Meeting, August 16-21, Boston Proceedings of EMSA, MAS and MSC Joint Meetings, 1992.
- 111) Munoz, V.A., Mikula, R.J., Payette, C. and Lam. W.W., "Microscopic Versus Process Parameters in Heavy Oil Upgrading", Joint EMSA-MS Meeting, August 16-21, Boston Proceedings of EMSA, MAS and MSC Joint Meetings, p. 336, 1992.
- 112) **Mikula, R.J.,** MacConnachie, C.A., Munoz, V.A., Payette, C. and Lam, W.W., "Relating Morphology and Drying Behaviour of Oil Sands Sludges and Model Systems: Preliminary Report", Research Reports AOSTRA/Government/Industry Fine Tailings Fundamentals Consortium, Volume 1, December 1992.
- 113) Lam, W.W., Mikula, R.J., Munoz, V.A. and Payette, C. "Characterization of Fine Particulate Suspensions: Correlated Confocal and Cryo-SEM Observation of Oil Sands Tailings", Proc. 28th Microbeam Analysis Society Conference, Los Angeles, 1994.
- 114) Munoz, V.A. and **Mikula, R.J.**, "Confocal and Cryo-Sem Characterization of Petroleum Industry Emulsions and Suspensions", Microscopic Society of Canada Conference, Toronto, ON, June 1995.

- 115) K.L. Kasperski and R.J. Mikula, "Consolidated Tailings Release Water Chemistry", Petroleum Society CIM, 47th Ann. Tech. Meeting, Calgary, AB, June 10-12, 1996.
- 116) **R.J, Mikula** and K.L. Kasperski, M.D. MacKinnon and M.E. Roger, and R.D. Burns, "Consolidated Tailings Release Water Chemistry", Proceedings, International Water Conference, Pittsburgh, Pennsylvania, Oct. 21-23, 1996.
- 117) MacConnachie, C.A., Mikula, R.J., Kurucz, L. and Scoular, R.J., "Correlation of Demulsifier Performance and Demulsifier Chemistry", Petroleum Society of CIM and CANMET, Paper No. 38 (Presented at the Fifth Petroleum Conference of the South Saskatchewan Section, October 18-20, 1993).
- 118) Omotoso, O.E., Ivey, D.G. and Mikula, R.J., "Stabilization and Solidification of Chromium Wastes in Cement", Presented at the 21st Annual Meeting of the Microscopical Society of Canada, Montreal, Quebec, June 12-15, 1994.
- 119) **Mikula, R.J.**, Munoz, V.A., Lam, W.W. and Payette C., "Structure in Oil Sands Fine Tailings, Oil Sands, Our Petroleum Future Conference, April 4-7, 1993.
- 120) Mikula, R.J. and Munoz, V.A., "Characterization of Petroleum Industry Emulsions and Suspensions Using Microscopy", The Petroleum Society 47th Annual Technical Meeting, Vol. 2, June 10-12, 1996.
- 121) **Mikula, R.J.** and Munoz, V.A., "From Tar Sands to Synthetic Crude: Applications of Microscopy", G.W. Bailey, Ed., Proceedings of the 46th Annual Meeting of the Electron Microscopy Society of America, 1988.
- 122) Kasperski, K.L. & **Mikula, R.J.**, "Water Treatment in Oil Sands: Novel Approaches to Calcium Control", Proceedings of the 2003 NACE conference on water treatment, San Diego, May, 2003.

CANMET REPORTS

List Ab: Divisional Reports

The 57 Divisional reports prior to 1990 are listed in Appendix A

Ab	58. Organia Comple	- 90-01 Primary Separation Vessel Control: Applications of Image Analysis on Clay-
	Organic Comple	R.J. Mikula, W.I. Friesen & V.A. Munoz (21 pages)
Ab	59. - 90-14	Particle Size Distribution of Solids from Plant 15 W.W. Lam & R.J. Mikula (19 pages)
Ab	60. - 90-15	Micropscopic Evaluation of Steam Flooded Oil Sand Core Samples V.A. Munoz, W.W. Lam & R.J. Mikula (45 pages)
Ab	61. - 90-16	Microscopic Evaluation of Cold Lake Core Samples R.J. Mikula & W.W. Lam (43 pages)
Ab	62. - 90-17	Particulate Characterization and Sizing Part 2: Optical Microscopy V.A. Munoz, R.J. Mikula & W.W. Lam (41 pages)
Ab	63. 90-19	Primary Separation Vessel Control: Applications of Image Analysis R.J. Mikula , W.I. Friesen & V.A. Munoz (56 pages)
Ab	64. - 90-25	Characterization of Bienfait Chars R.J. Mikula, W.M. Leung, V.A. Munoz & D.E. Axelson (35 pages)
Ab	65. - 90-29	Charcterization of Solids from Unit Operations: Plants 8, 14, 15, and 22 W.W. Lam, V.A. Munoz & R.J. Mikula (67 pages)
Ab	66. - 90-30	High Temperature Settling of Bitumen from Aostra's Underground Test Facility R.J. Mikula , I.S. Parsons, V.A. Monoz, W.W. Lam, C. Payette & K.C. McAuley (35 pages)
Ab	67. - 90-31	Characterization of Separated Solids by Election Microscopy C. Payette, W.W. Lam, V.A. Monoz & R.J. Mikula (27 pages)
Ab	68. - 90-32	Sludge Structure Investigations: Part 1 R.J. Mikula, W.W. Lam & V.A. Munoz (32 pages)
Ab	69. - 90-33	Quench Water Emulsions Stability as a Function of DMDS Addition R.J. Mikula, W.W. Lam, V.A. Munoz, C.W. Angle, & K.H. Michaelian (77 pages)
Ab	70. - 90-34	Feasibility Study for the Determination of Bitumen Size Distribution V.A. Munoz, W.W. Lam & R.J. Mikula (22 pages)
Ab	71. - 91	 Fundamentals of Low-Rank Coal Thermal Upgrading Via Evaporative Drying R.J. Mikula, W.I. Friesen, K.H. Michaelian, W.W. Lam, C. Payette & O.I. Ogunsola (67 pages)
Ab	72. - 91-24	Electron Microscopy of Lime-Neutralized Noranda Sludges - Part 1

	C. Payette, W.W. Lam & R.J. Mikula (54 pages)
Ab 73. - 91-25	Electron Microscopic Examination of Lim-Neutralized Noranda Sludges - Part 2 W.W. Lam, C. Payette & R.J. Mikula (34 pages)
Ab 74. - 91-42	Chemical Effects of Obed Coal Drying: Preliminary Study (15 pages) K.L. Kasperski, W.W. Lam, K.H. Michaelian, K. Kar & R.J. Mikula
Ab 75. - 91-43	Analysis of Clay Fractions by X-Ray Diffraction and Electron Microscopy C. Payette, W.W. Lam & R.J. Mikula (17 pages)
Ab 76. - 92-01	Study of the Properties of Petro-Canada Pipeline Emulsions V.A. Munoz, W.W. Lam, R. Zrobok, C.A. Macconnachie, C. Payette, R.J. Mikula (49 pages)
Ab 77. - 92-02	The Oslo Cold Water Process Part 1: High-and Low-Grade Oil Sands V.A. Munoz, W.W. Lam, R.J. Mikula & C. Payette (70 pages)
Ab 78. - 92-05	The Oslo Cold Water Process Part 4: A Preliminary Study of Froth Structure and the Factors Affecting Processability R.J. Mikula, V.A. Munoz, W.W. Lam & C. Payette (31 pages)
Ab 79. - 92-09	Dragon Resources Inc.: Characterization of a Water in Gasoline Emulsifier R.J. Mikula, C.A. Macconnachie & V.A. Munoz (14 pages)
Ab 80. - 92-12	Flotation of Oil Sands Part 1: Process Parameters and Characteristics W.W. Lam, C. Payette, C.A. MacConnachie, V.A. Munoz & R. J. Mikula (76 pages)
Ab 81. - 92-	Flotation of Oil Sands Part 2: Wettability of SolidsV. A. Munoz, W.W. Lam, C. Payette & R.J. Mikula (45 pages)
Ab 82. - 92-14	Flotation of Oil Sands Part 3: Gel Formation (42 pages) V.A. Munoz, C.A. MacConnachie, W.W. Lam, C. Payette & R.J. Mikula
Ab 83. - 92-15	The Oslo Cold Water Process Part 3: Study of Tails (24 pages) V.A. Munoz, W.W. Lam, R.J. Mikula, C. Payette & K.H. Michaelian
Ab 84. - 92-18	Particle Wettability in the Flotation of Oil Sands V.A. Munoz, W.W. Lam, K.L. Kasperski & R.J. Mikula (27 pages)
Ab 85. - 92-31	Characterization of Kidd Creek Sludges C. Payette, R. Zrobok & R.J. Mikula (62 pages)
Ab 86. - 92-32	Microscopic Study of Coke Formation and Catalyst Deactivation: Part 1 V.A. Munoz, C. Payette & R.J. Mikula (47 pages)
Ab 87. - 92	-46 The Use of Charged Colloid Particles to Prove the Charge Distribution on Particles in Model Systems and Whole Sludges: Preliminary Report W.W. Lam, R.J. Mikula & C. Payette (21 pages)

Ab 88. - 92-47	Mineral and Organic Morphology of Separated Sludge Fractions and Whole Sludges: Preliminary Report W.W. Lam, R.J. Mikula , V.A. Munoz & C. Payette (42 pages)
Ab 89. - 92-48	Relations between Morphology and Drying Behaviour of Oil Sands Sludges and Model Systems: Preliminary Report (38 pages) W.W. Lam, C.A. MacConnachie, R.J. Mikula , V.A. Munoz & C. Payette
Ab 90. - 92-54	Cryogenic Sampling Procedure W.W. Lam, R.J. Mikula , V.A. Munoz & C. Payette (16 pages)
Ab 91. - 92-57	Evaluation of an Upgraded Low Rank Coal K. Kasperski, C.A. MacConnachie, K.H. Michaelian, R.J. Mikula , V.A. Munoz & C.K. Preston (56 pages)
Ab 92. - 92	-64 Froth Sampling from Extraction Plants K. Flint, W.W. Lam, R.J. Mikula , V.A. Munoz & C. Payette (19 pages)
Ab 93. - 92-65	Microscopy of Diluted Bitumen from Syncude Plant 6 W.W. Lam & R.J. Mikula (18 pages)
Ab 94. - 92-69	O'Connor and Associates Filterability of Tailings Sludges G.S. Hundal, R.J. Mikula , V.A. Munoz & D.K, Sengupta (32 pages)
Ab 95. - 92-71	Froth Handling Technologies Part 1: Froth Washing and the Partition of Solids and Water K. Flint, K.L. Kasperski, W.W. Lam, R.J. Mikula , V.A. Munoz & C. Payette (38 pages)
Ab 96. - 92-72	Froth Handling Technologies Part 2: Froth Structure W.W. Lam, R.J. Mikula & C., Payette (64 pages)
Ab 97. - 93-06	Heavy Minerals from Tailings Pond Black Sand Cores K. Flint, R.J. Mikula & C. Payette (19 pages)
Ab 98. - 93	-07 Flyash Characterization for Tailing Treatment K.L. Kasperski, W.W. Lam, R.J. Mikula & S. Thind (24 pages)
Ab 99. - 93-08	Progress Data Report on Interfacial Properties of Membranes Used for Produced Waste Water Filtration C.W. Angle, R.J. Mikula & Y. Xu (25 pages)
Ab 100. - 93-09	Preliminary Microscopical Observation of SRC Wellhead Emulsions W.W. Lam & R.J. Mikula (18 pages)
Ab 101. - 93-12	Treatment of Settling Tank Sludges: Preliminary Report C.W. Angle Y. Xu & R.J. Mikula (19 pages)
Ab 102. - 93-16	Characterization of Catalysts Dispersion In Oils Using Cryogenic Scanning Electron Microscopy R.J. Mikula & W.W. Lam (9 pages)

Ab	103. - 93-1	7	Ash Characterization For Tailings Treatment (21 pages) K.L. Kasperski, W.W. Lam, R.J. Mikula , C. Payette, K. Flint & J. Leman
Ab	104.	- 93	 Investigation of the Factors that Determine Emulsion Stabilization in Diluted Bitumen W.W. Lam, V.A. Munoz & R.J. Mikula (42 pages)
Ab	105. - 93-2	.9	Froth Handling Technologies: The Partitioning of Water and Structure of Froths For the Suncor Extraction Plant W.W. Lam, C. Payette & R.J. Mikula (53 pages)
Ab	106. - 93-3	1	The Morphology of Oslo and Clark Mature Fine Tailings (22 pages) V.A. Munoz, R. Zrobok, W.W. Lam, C. Payette, Y. Xu & R.J. Mikula
Ab	107. - 93-3	4	Water Chemistry Modelling for Tailings Treatment with Fly Ash R.J. Mikula , K.L. Kasperski & W.W. Lam (31 pages)
Ab	108. - 93-3	7	The Filterability and Surface Tension of Mature Fine Tailings: The Effect of pH and Calcium Ions Y. Xu & R.J. Mikula (43 pages)
Ab	109. - 93-4	0	Factors that Determine Fine Tailings Properties R.J. Mikula , Y. Xu, R. Zrobok, J. Kan & C.A. Angle (36 pages)
Ab	110.	- 93	-45 Chemical Characterization of Nonionic Emulsifiers MacConnachie and R.J. Mikula (30 pages)
Ab	111. - 93-4	6	Microscopic Quality of Dust Components: Part 1 V.A. Munoz, C. Payette & R.J. Mikula (66 pages)
Ab	112. - 93-4	7	Froth Handling Technologies: The Structure of Froths for the Syncrude Extraction Plant W.W. Lam, C. Payette & R.J. Mikula (44 pages)
Ab	113. - 94-0	13	Single-Stage Upgrading of Bitumen Froth Elevated Temperature Pressure Processing: Part 1 V.A. Munoz, R.J. Mikula & K.C. McAuley (38 pages)
Ab	114. - 94-0	17	Identification and Evaluation of process Aids for Soil Clean-up R.J. Mikula , C. Payette & K. Flint (22 pages)
Ab	115. - 94-0	18	Analysis of LiCoO ₂ K.L. Kasperski, R.J. Mikula & L. Saffa (24 pages)
Ab	116.	- 94	-16 Bitumen Froth Processing Without Diluent at Elevated Temperature R.J. Mikula , V.A. Munoz, K.L. Kasperski, Y. Xu & C. MacConnachie (79 pages)
Ab	117. - 94-4	0	Effect of Addition of Flue Gas Desulphurization Slurry on Tailings Water Chemistry K.L. Kasperski & R.J. Mikula (51 pages)
Ab	118. - 94-4	-3	Evaluation of Value 100 and MV100 as Process Aides for the Clean-up of Oily Solids: Part I R.J. Mikula & V.A. Munoz (37 pages)

Ab	119. - 94-44	Evaluation of DCsperse 1000 for the Clean-up of Oils Solids R.J. Mikula & V.A. Munoz (26 pages)
Ab	120. - 94-51	The Particle Size Distribution and Sedimentation of Fine OHWE and CHWE Tailings J. Kan & R.J. Mikula (52 pages)
Ab	121. - 94-55	The Filterability of Oil Sands Tailings Y. Xu & R.J. Mikula (22 pages)
Ab	122. - 94-58	Toxicity of OHWE and CHWE Beach Run Off Samples K.L. Kasperski & R.J. Mikula (14 pages)
Ab	123. - 95	-06 Floc and Aggregate Structure in Fine Tailings V.A. Munoz & R.J. Mikula (75 pages)
Ab	124. - 95-07	Evaluation of the Propensity for Spontaneous Combustion of Stockpiled Syncrude Coke K.L. Kasperski & R.J. Mikula (17 pages)
Ab	125. - 95-09	Evaluation of Omnisperse and Dcsperse 1000 as Process Aids for the clean-u of Oily Solids: Final Report R.J. Mikula & V.A. Munoz (50 pages)
Ab	126. - 95-11	Tailings Release Water Chemistry and Toxicity: Comparison of Tailings Treatments K.L. Kasperski & R.J. Mikula (50 pages)
Ab	127. - 95-13	Modelling the Effect of Gypsum Addition on Suncor Plant Water Chemistry: Interim Report R.J. Mikula & K.L. Kasperski (24 pages)
Ab	128. - 95-26	Nonsegregating Tailing Release Water Chemistry: Preliminary Report R.J. Mikula & K.L. Kasperski (42 pages)
Ab	129. - 95	-43 Bitumen Recovery from Suncor Tailings - Phase II: Pilot-Scale Testing Y.H. Cheng, M.W. Mikhail, R.J. Mikula , A.I.A. Salama, K. Hashmi & D. Woo (110 pages)
Ab	130. - 95-44	Characterization of Coke Formed in Stainless Steel Furnace Tubes V.A. Munoz & R.J. Mikula (33 pages)
Ab	131. - 95-50	Bitumen Froth Processing without Diluent: Continuous Demonstration R.J. Mikula & V.A. Munoz (15 pages)
Ab	132. - 96-16	Modelling Suncor Recycle Water Chemistry: Impact of Consolidated Tails K.L. Kasperski & R.J. Mikula (38 pages)
Ab	133. - 96-20	Separation of Bitumen from Pond Oil: Feasibility Study R.J. Mikula & Scoular (17 pages)
Ab	134. - 96-23	Characterization of Coke Formed in Stainless Steel Furnace Tubes: Part 2 V.A. Munoz & R.J. Mikula (27 pages)
Ab	135. - 96-24	Suncor Pond Survey 1995 R.J. Mikula (48 pages)

Ab	136. - 96	Gas Entrained in Tailings DepositsR.J. Mikula, V.A. Munoz & K.L. Kasperski (11 pages)
Ab	137. - 97-04	Enhanced Settling of Cyclone Overflow Using CT Release Water: The Potential for Decreasing the Recycle Water Containment Area R.J. Mikula & A.I.A. Salama (32 pages)
Ab	138. - 97-05	Suncor CT Trial: Water Chemistry Monitoring program (1995-1996) J.J.Kot, R.J. Mikula & K.L. Kasperski (28 pages)
Ab	139. - 97-07	Development of a Simple Method to Quantify the Degree of Clay Oil Flocculation O.E. Omotoso & R.J. Mikula (28 pages)
Ab	140. - 97-12	Assessment of the Morphology of conditioned oil Sand Slurries V.A. Munoz & R.J. Mikula (27 pages)
Ab	141. - 97-13	Consolidated Tailings: Technical support for the Suncor Commercial Trial R.J. Mikula , K.L. Kasperski & O.E. Omotoso (45 pages)
Ab	142. - 97	 Modelling Suncor Recycle Water Chemistry: Impact of Consolidated Tails Part 2 K.L. Kasperski & R.J. Mikula (24 pages)
Ab	143. - 97-20	Centrifuge Performance Evaluation: Preliminary Report R.J. Mikula (38 pages)
Ab	144. - 97-21	Evaluation of the Geosol Oil Sands Extraction Process R.J. Mikula , O.E. Omotoso & V.A. Munoz (35 pages)
Ab	145. - 97-23	Increasing Centrifuge Plant Throughput by Changing Diluent Composition R.J. Mikula , Y. Xu, K.L. Kasperski & R. Zrobok (34 pages)
Ab	146. - 97-28	Froth Treatment Separator Rag Layer Formation: Part 1 V.A. Munoz, K.L. Kasperski & R.J. Mikula (24 pages)
Ab	147. - 97-36	MFT Spiked Tailings: Microscopic Characterization V.A. Munoz & R.J. Mikula (17 pages)
Ab	148. - 97	 7-37 Impact of Froth Morphology and Composition on Froth Treatment Plant Performance (38 pages) V.A. Munoz, R.J. Mikula, O.E. Omotoso, K.L, Kasperski & J. Kan
Ab	149. - 97-38	Rheology of mature Fine Tailings: Gas Release and Gypsum Addition R.J. Mikula , V.A. Munoz, R. Zrobok & S. Thind (32 pages)
Ab	150. - 97-41	Paste Technology: Impact of Thickener Overflow on Extraction O.E. Omotoso, R.J. Mikula & V.A. Munoz (52 pages)
Ab	151. - 97-44	Slurry Tank Conditioning of Oil Sands: Tailings Behaviour (68 pages) R.J. Mikula , O.E. Omotoso, R. Zrobok, K.L. Kasperski & Y. Xu

Ab 152 98-05	Paste Project Fundamentals January Project Meeting (19 pages) R.J. Mikula , Y. Xu, J. Kot, O.E. Omotoso, K.L. Kasperski & R. Zrobok
Ab 153. - 98-08	Paste Technology Program - Phase 3 Field Demonstration at CT Prototype and Stream 73 (77 pages) Y. Xu, R.J. Mikula , H. Hamza, T. Wong, G. Cymerman & T. Lord
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